Subject: Tape Sorter Conversion A4/B4 Units **Bulletin No.:** 57

[ ] Factory Modification [ ] Field Modification [ ] Safety Information [x] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: RG 2500 RG 3500	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [x] As Necessary	Factory Installed _____ Field Installed _____ Fitting time _____

Purpose: Allows a tape sorter to be installed on A4/B4 units. Downgrading the RISOGRAPH to a B4 unit is not necessary. The tape sorter is fully functional on A4/B4 units.

Conversion:

1) Remove the tape sorter cover (one screw - tape storage compartment).
2) Cut yellow and green wires CN 201, Pins 4 and 5, one inch from the connector. See figure 1.
3) Solder yellow and green wires (attached to the load button) to CN 201, Pins 7 and 8 at the rear of the circuit board. See figure 2.
4) Insulate (with electrical tape) remaining wires connected to CN 201, Pins 4 and 5.
   Note: These wires remain so that the unit can be reconverted to B4 at a later date if necessary.

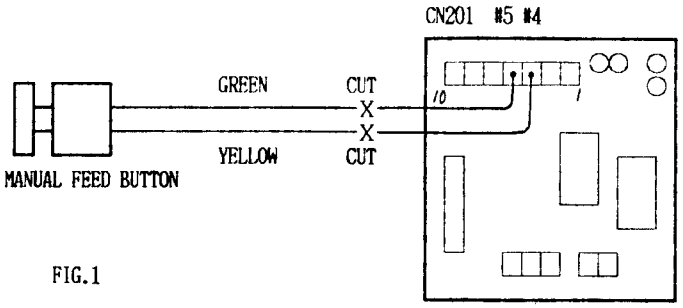

FIG.1

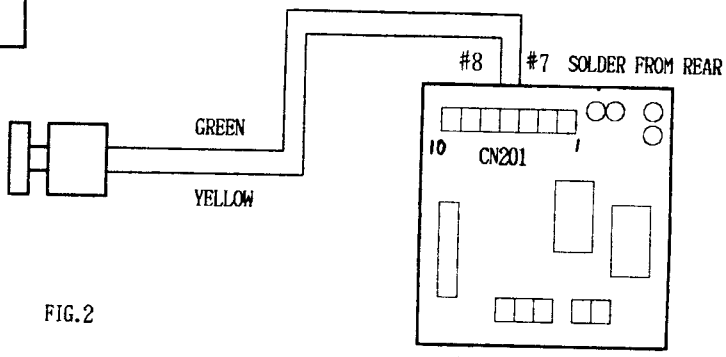

FIG.2

Note:

Connector Number:

Old type (no power switch) CN 101
New type (power switch) CN 201